

AR42.10-P-0010-02V	Carrying out bleeding operation		
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Modification notes

29.7.09	Value changed: Bleed screw to brake caliper		*BA42.10-P-1002-10P
	Value changed: Bleed screw to brake caliper		*BA42.10-P-1002-12P

Front axle brake caliper

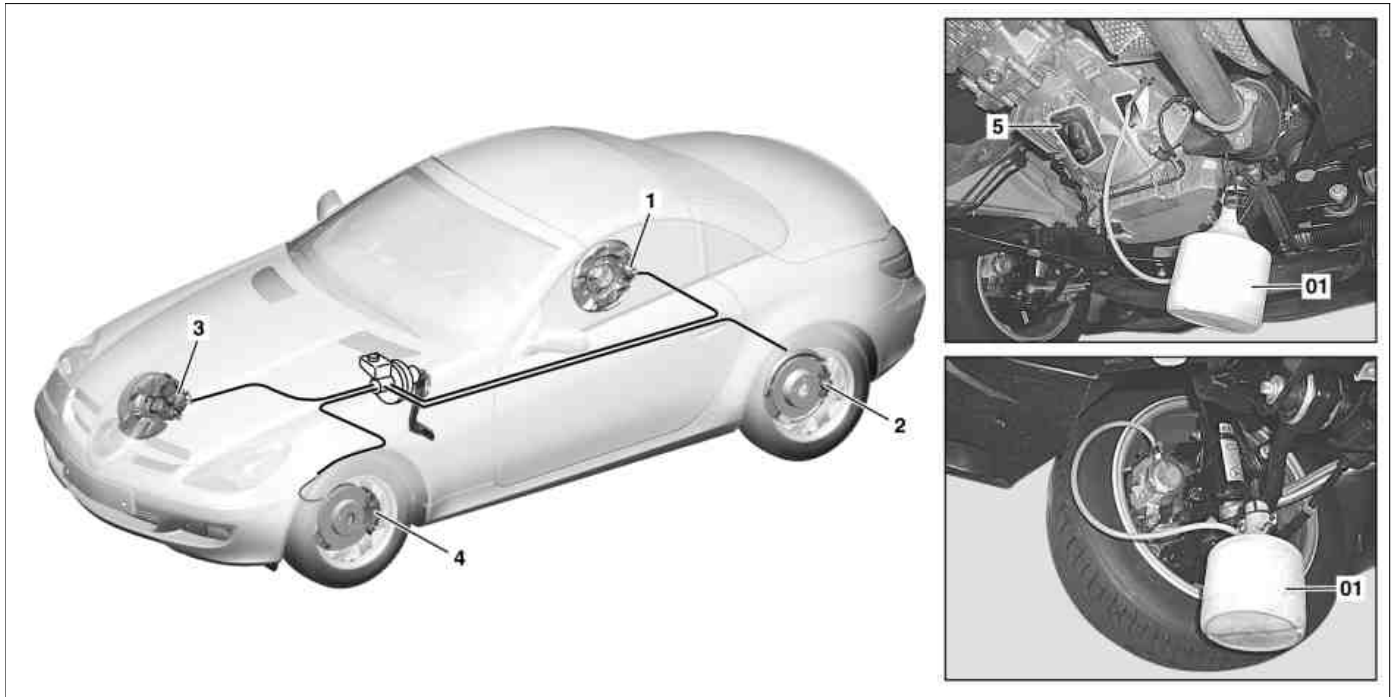
Number	Designation		Model 171
BA42.10-P-1002-10P	Bleed screw to brake caliper	Nm	14

Rear axle brake caliper

Number	Designation		Model 171 except 171.473	Model 171.473
BA42.10-P-1002-12P	Bleed screw to brake caliper	Nm	14	14

Clutch operating mechanism

Number	Designation		Model 163, 170, 171, 202, 203, 204, 207, 208, 209, 210, 212, 230 with trans- mission 716.6
BA25.20-P-1001-01B	Bleed screw to central clutch operator	Nm	9



P42.00-2094-09

- 1 Adjust bleeding pressure at brake fluid changing unit to 2.0 bar.
- 2 Remove bleed screw dust caps
- 3 Connect hose of bleed bottle (01) to bleed screw of the brake caliper (1).
- 4 Open bleed screw on brake caliper (1) and allow approx. 80 cm³ of brake fluid to flow out **free of bubbles**.
- 5 Repeat bleeding process at the brake calipers (2, 3, 4).
i The numbering of the brake calipers (1, 2, 3, 4) indicates the order in which they should be opened during the bleeding operation.
- 6.1 Vehicles with manual transmission
 Remove the cover (5) from the bell housing and repeat bleeding process at the bleed screw of the central clutch operator.
- 7 Attach dust caps and cover (5).